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VITAMIN

01

Inner Mongolia Kingdomway Pharmaceutical has entered trial production for its **CoQ10** expansion project, set for official launch in late May. The upgrade boosts annual capacity from 620 to 920 tons, reinforcing its global market leadership.

AMINO ACID

02

Eppen Biotech (May 28 Update): Plans a 2-week maintenance shutdown in July at its Ningxia facility, potentially affecting lysine and valine supply. Clients are advised to manage inventory proactively.

NHU: **Cysteine** production to halt in June for 6-month maintenance (quotations suspended). Concurrently, the company enters the leucine market with a new 3,000-ton/year line targeting Q3 mass production.

API

03

Doxycycline HCl prices continue rising due to tightened capacity and growing demand. After Q1's market lows, upstream cost pressures and slow-supply dynamics drive current strength. Recent transactions hovered near \$44.87/kg—trends warrant close monitoring.

FOOD ADDITIVE

04

NHU adjusts strategies:

Cysteine: June shutdown (6-month maintenance; quotes paused).

Leucine: New 3,000-ton/year project to launch in Q3, marking dual-track capacity and market expansion.

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